#### All Asphalt Mixes Produced with a WMA Technology

20% RAP DGAC 25% RAP SMA 5% RAS SMA GTR SMA \$\frac{1}{2}\frac{1}{2 35% RAP 35% RAP 25% RAP + PMA Asphalt-Rubber 35% RAP + HiMA **Aggregate Base** Aggregate Base Aggregate Base Aggregate Base Subgrade National Center Subgrade Subgrade Subgrade

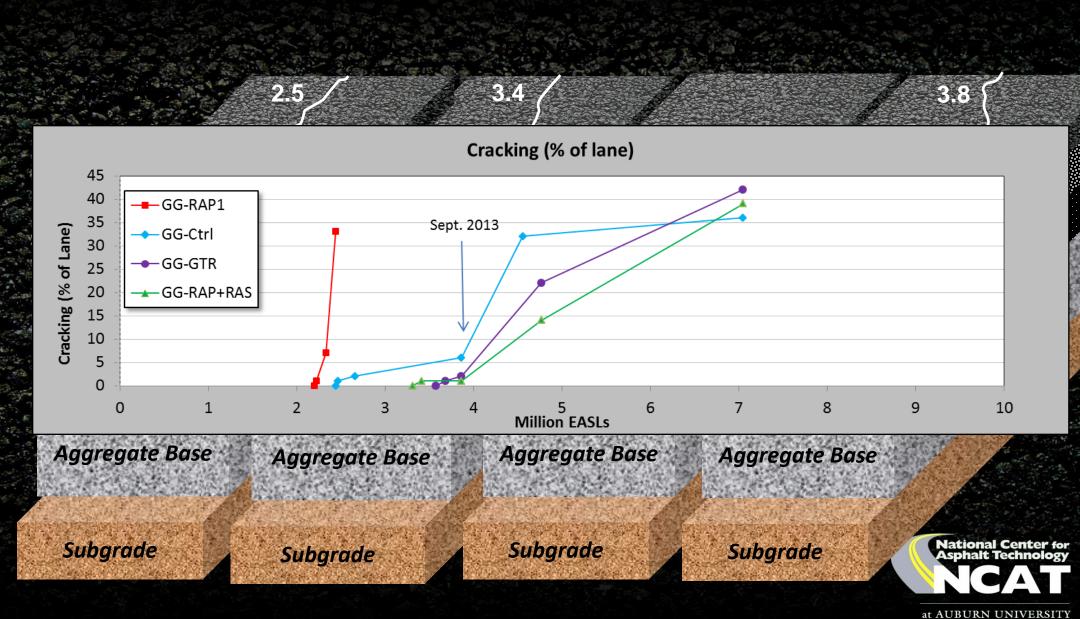
at AUBURN UNIVERSITY

#### **Evolution of Cracking in Section S5**



- 1. Weak bond between binder and base layers
- 2. Debonding between binder and base layers
- 3. "Middle-up" crack initiated at bottom of binder
- 4. "Middle-up" crack reaches surface of pavement
- 5. Full depth crack extends to bottom of base





#### Other Mix Additives





# Warm Mix Asphalt



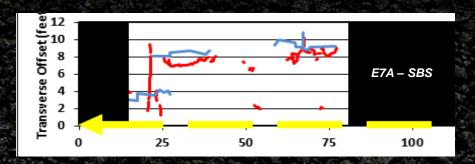


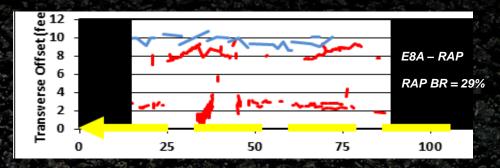


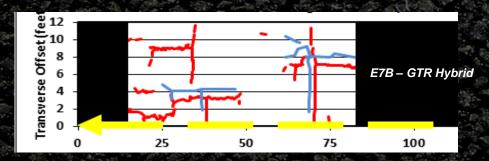


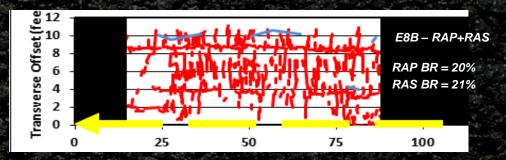


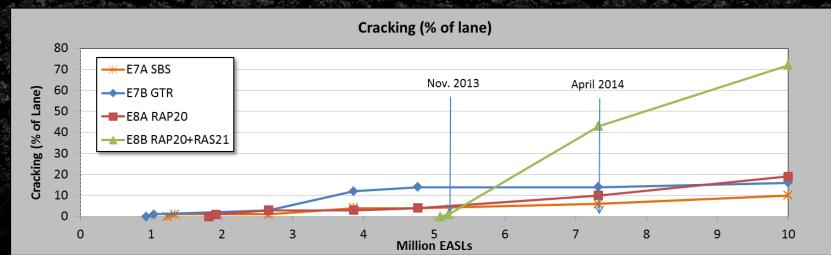
#### Reflective Cracking











lational Center for sphalt Technology

# **Current Research Focus**



#### Sustainability



Life Cycle Assessment



**Porous Pavement** 



# Sustainability





**Recycled Materials** 



## Sustainability



Warm Mix Asphalt



Pavement Albedo



# Colored Asphalt









# Reflective Surface



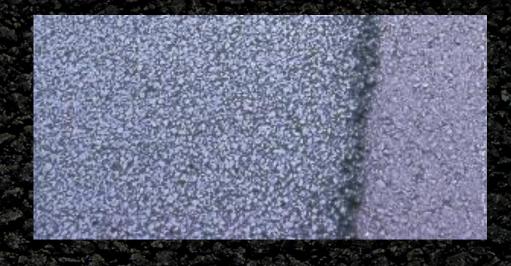




## Safety







Open-Graded Friction
Course and High Friction
Surface

**Pavement Friction** 



# Performance Testing



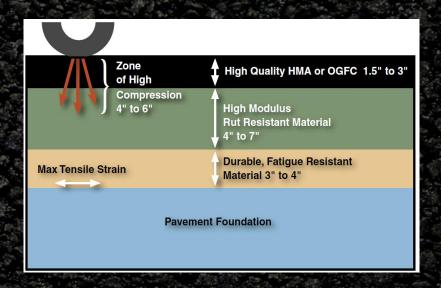






#### Pavement Design



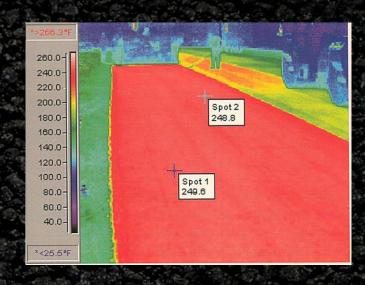






# Best Practices and QA/QC











#### Pavement Management and Preservation







#### Preservation on Lee County Road 159



#### **Training**

- Advanced Mix Design
- Asphalt Technology Course
- Superpave Mix Design
- Professor Training Course
- Technician Certification
   Courses: AL, GA, PR





# Thank You

